

# CHIP

## Coolant Filter Systems

# TRAP™

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### Installation Instructions: Haas CNC Mills—Rear Discharge

- 1) Now is a good time to clean out the chips that are in the tank.
- 2) Place two filters into the Chip-Trap tray.
- 3) The tray sits on top of the screened panel under the discharge. Be sure to center the tray directly under the coolant discharge area of the machine.



⇒ Note: If the tray does not fit under the coolant discharge, you can either trim the tray to fit, or raise and re-level your machine.

- 4) When changing filters, toss the top filter, rotate the bottom filter to the top and place a new filter underneath.

**Note: Excessively clogged filters can cause coolant to overflow into the floor. We recommend checking filters daily.**